1 Fe⁰-based alloys for Environmental Remediation: Thinking outside the Box

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10 **Abstract**

reactivity of Fe⁰-based alloys reveals the lack of consideration of the results available from 12 13 other branches of science. This paper discusses the limitations of the current approach. The 14 discussion provided here suggests that the current assumption that redox-sensitive species serve as corrosive agents for Fe⁰ maybe incorrect because water as the solvent is also 15 corrosive. A new approach is proposed in which water is considered as the primary Fe⁰ 16 oxidizing agent and the impact of individual relevant solutes (including contaminants) should 17 18 be assessed in long-term laboratory experiments. It is expected that the application of the proposed approach will help to reliably characterize the reactivity of Fe⁰ materials within a 19

A review of the approach used by environmental remediation researchers to evaluate the

- 21 **Keywords**: Adsorption, Co-precipitation, Groundwater, Remediation, Zerovalent Iron.
- 22 Capsule: Current controversies on Fe⁰/H₂O systems result from misinterpretation of Fe⁰
- 23 corrosion.

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Introduction

few years.

- 25 Iron permeable reactive barriers (iron walls) are a valuable technological application that has
- been shown to be both environmentally friendly and cost-effective in the removal of various
- substances from contaminated waters [1-3]. Since its development in 1990, by Canadian

hydrogeologist, numerous papers have been written on the topic and approximately 120 iron walls installed worldwide [1-4]. Laboratory tests have demonstrated that other metals (e.g., Zn, Mg, Sn) are also effective in removing contaminates from water. The advantage of iron over other metals is that they are non-toxic (environmentally friendly), inexpensive and readily available in bulk quantities (cost-effective). Fe⁰-based alloys commonly referred to as "zero valent iron", "elemental iron", "iron fillings" or "granular iron", are commercially available and produced from scrap iron and steel [2, 3]. Since the introduction of the iron wall technology, reductive transformations of compounds (degradation of organics and precipitation of inorganics) by Fe⁰ mostly under anoxic conditions has been extensively investigated [1,2,3]. In the recent years, oxidative transformations of compounds by Fe⁰ has been also investigated [5-11]. During the oxidation of Fe⁰ under oxic conditions, both ferrous iron and superoxide radicals are generated, leading to the production of strong oxidants that are able to degrade various contaminants. Therefore, oxidative transformations by Fe⁰ should be regarded as Fenton-like processes [6,10]. The aqueous oxidation of Fe⁰ leads to the formation of reactive intermediates both under oxic (Fe^{II}, H₂O₂, OH[•]) and anoxic (Fe^{II}, H₂/H) conditions. Fe^{II} species are subsequently (at least partly) oxidized to Fe^{III} and form hydrous Fe^{II}/Fe^{III} oxides with larger adsorption capacities than the Fe⁰ surface, such that there is a potential for (oxidative or/and reductive) transformation and removal of a range of inorganic and organic contaminants [10,12]. The subsequent presentation will be mainly focused on the reductive pathway as it is the one more likely to occur in the subsurface. Despite two decades of intensive research, the mechanism of reductive contaminant removal by Fe⁰ in reactive walls is not completely understood. The current conceptual model for reductive transformations assumes that Fe⁰-based alloys mostly reduce (Eq. 1) and/or adsorb (Eq. 2) contaminants (Ox). This concept persists in current literature despite a number of papers that have attempted to point out the limits of the concept [13-20]. Noubactep [12,18]

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has demonstrated that adsorption (Eq. 2) and co-precipitation (Eq. 3) are the fundamental mechanisms of contaminant removal from the aqueous phase by Fe⁰-based alloys (e.g., in Fe⁰/H₂O systems). A subsequent abiotic reduction may be driven by four different reaction paths (Table 1), the reaction path chosen depends on the origin of electrons and the nature of the contaminant: (i) reduction by Fe⁰ (direct reduction), (ii) reduction by aqueous Fe^{II} (Fe^{II}_(aa) - Eq. 4), (iii) reduction by adsorbed or structural Fe^{II} (Fe^{II}_(s) - Eq. 5), and (iv) reduction by molecular (H₂) or atomic (H) hydrogen (Eq. 6). The current concept considers direct reduction (Eq. 1) as the primary removal mechanism for redox-sensitive contaminants. This assumption is somewhat arbitrary as it can not explain why redox-insensitive contaminants and living organisms are quantitatively removed in Fe⁰/H₂O systems [12]. The present communication suggests that direct reduction as the primary removal mechanism in the neutral pH range is in conflict with current conceptual model for iron corrosion and experimental results on iron corrosion produced in the petroleum and hydrometallurgy industries. Therefore, one of the major problems in implementation of the iron wall technology is the improper consideration of the large volume of literature available on iron corrosion. In this article several suggestions are provided that will contribute to the development of this innovative and efficient technology for the remediation of soils and groundwater; in particular, the impact of individual contaminants on the mechanisms of iron corrosion under site specific conditions. In other words, the impact of various contaminants on the formation of the oxide-film as well as any changes in the protective properties of this layer under relevant environmental and geochemical conditions will affect the deployment of this technology.

Aqueous Iron Corrosion

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Iron exists in nature as stable carbonates, oxides or sulphides. The refining process that produces iron and steel (Fe⁰) requires energy. Corrosion is nature's way of reversing an unnatural process back to a lower energy state. Unlike aluminium $[Al^{III}/Al^{0}]$ (E° = -1.71 V) –

 Al^0 is more susceptible to oxidation than Fe^0 ; Fe^{II}/Fe^0 ($E^0 = -0.44$ V)] which does not "rust away" on exposure to aqueous environment, Fe⁰-based alloys are readily transformed to natural hydroxides and oxides [Fe(OH)₂, Fe(OH)₃, FeO, FeOOH, Fe₂O₃, Fe₃O₄]. The generated film of mixed oxides (oxide-film) on Fe⁰ is known to be non-protective because it is non-adhesive and porous, and thus permeable to the aggressive aqueous solution. Therefore, it is not only the relative low electrode potential of the couple Fe^{II}/Fe^{0} ($E^{0} = -0.44$ V), it is the non-adhesive property of iron corrosion products that determines the suitability of Fe⁰-based alloys for environmental remediation [21, 22]. Since generated oxide-film constantly flakes off and exposes a fresh Fe⁰ surface, corrosion will ideally continue until Fe⁰ is depleted. Fe⁰ is primarily oxidized to Fe^{II} species which are released into the aqueous solution. Two electrons are left behind and migrate to a region where they reduce oxygenated water (yielding aqueous OH⁻) or reduce protons to produce molecular hydrogen (H₂). The fate of Fe^{II} from Fe⁰ oxidation depends on the solution chemistry. In the presence of dissolved O₂ (and related oxidants, e.g., MnO_2), Fe^{II} will be oxidized to insoluble Fe^{III} species. The oxidation of Fe^{II} to Fe^{III} allows ferric iron to be removed from solution as ferric hydroxide or oxyhydroxides (Fig. 1). During this precipitation process the available foreign species (including contaminants) may be entrapped in the iron oxide matrix. Therefore, in addition to the processes of adsorption and reduction, co-precipitation (Table 1), a well documented unspecified contaminant removal mechanism, is another mechanism that must be considered when discussing the processes involved in contaminant removal [12, 18, 23-28]. The mechanism of contaminant co-precipitation in Fe⁰/H₂O systems can be given as follows: Fe^{II} from Fe⁰ oxidation is further oxidized to Fe^{III}. The solubility of Fe^{III} compounds is sufficiently small to form precipitates (Fig. 1). Figure 1 illustrates the pH dependence of Fe^{III} solubility. The next section discusses the spontaneous precipitation of iron from an oversaturated solution in some details. The most common species of Fe^{III} in natural waters is

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hydrated Fe^{III} hydroxide oxide, which is commonly positively charged [28]. The Fe^{III} precipitates electrostatically co-precipitate negatively charged colloids and dissolved substances, including organic matter [29]. According to Gu et al. [29], ligand exchange is the main binding mechanism between hematite (α -Fe₂O₃) and dissolved organic matter.

The corrosion of Fe⁰ in neutral aqueous media is intimately connected with the properties of their surface oxide-film [30, 31]. The corrosive property of water on steel is determined by its chloride and sulphate contents [32, 33]. According to Vetter [30], metals generally corrode by processes that occur at, in, or through a surface oxide-film. The mechanism of action of a given solute (e.g., anion such as chloride) on iron corrosion in near neutral solution involves the following steps: (i) reduction of the dissolution rate of the oxide-film, (ii) repair of the oxide-film by promotion of the reformation of oxide, (iii) repair of the oxide-film by plugging pores and coating the surface with insoluble compounds, (iv) prevention of the adsorption of aggressive anions.

In other words, iron is corroded by water (solvent) and the extent of corrosion is more or less influenced by the presence of certain solutes. An alternative approach to investigate the removal process of a given contaminant in the Fe^0/H_2O system is to characterize its impact on the oxide-film under site specific conditions (contaminant concentration, pH, water velocity). This type of research must be conducted with a control system (i.e., a system that is devoid of the contaminant). Also in this research, a system that uses high contaminant concentrations to mimic long-term, low contaminant fluxes should be avoided or only used for qualitative purposes.

The process of spontaneous iron precipitation

Since this paper deals with (hydr)oxide layer formation on Fe⁰ surface and its role in aqueous contaminant removal, the process of spontaneous iron precipitation from over-saturated solutions is considered here in some details on a thermodynamic perspective. In the course of spontaneous iron oxide precipitation from electrolyte solutions the dissolved iron

concentration lowers. Ideally, at any time, an equilibrium exists between the dissolved Fe species and the precipitates formed earlier (at higher concentrations). Figure 1 compares the solubility of Fe^{III} (data from Liu and Millero [34]) and the line corresponding to 150 µg/L. The arbitrarily selected iron concentration of 150 μg/L (or 27 μmol Γ¹) corresponds to 1 % Fe 0 consumption in an experiment using 0.15 g Fe 0 /L [10]. This iron concentration (27 μ mol 1⁻¹) is by far lower than currently used initial contaminant concentrations. On the other side acid wash as material pre-treatment operation was shown to consume up to 15 % initial Fe⁰ amount [4]. Therefore, the selected iron concentration is by far lower than concentrations expected in laboratory batch experiments. It can be seen from figure 1 that when only 1% of the used Fe^0 reacts an over-saturated Fe solution is obtained at all initial pH values > 3.5. More intensive Fe⁰ consumption inevitably yields higher pH values. Therefore, unless a buffer (or a complexing agent) is used, contaminant removal experiments by Fe⁰ are mostly conducted under conditions were spontaneous iron precipitation is favourable. Even when a buffer is used, iron oxide precipitation at constant pH will be accompanied by contaminant co-precipitation. It is certain that contaminant co-precipitation will be more favourable at pH values where adsorptive interactions with iron oxides are larger (higher pH values) and will depend on the nature of iron oxides (adsorption capacity, crystallinity, point of zero charge, porosity, surface area) [35]. However, unspecific contaminant co-precipitation (simple entrapment) will occur whenever iron oxide precipitate [24,25]. In this regard, it is very important to notice recent results of Gyliene et al. [11] on EDTA co-precipitation in Fe⁰/H₂O systems. Attesting that even the presence of chelating agent will only delay contaminant coprecipitation.

Corrosion in the Petroleum Industry

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Corrosion resistant steel is an important class of material used in manufacturing pipe materials for the petroleum industry. Petroleum is formed by various liquid and gaseous hydrocarbons which are extracted in numerous products: lubricant oil, gasoline, diesel, 158 kerosene, and various other products that are used as raw material in the petrochemical industry. Petroleum also contains many impurities: oxygen, nitrogen, sulfur, water, heavy 159 160 metals, chloride, mineral salt, and sand [36-38]. It is well known, that petroleum hydrocarbons (e.g., grease) protect Fe⁰ surfaces (including 161 stainless steel) against corrosion. Accordingly, a way of protecting Fe⁰ against corrosion is to 162 163 apply oil on their surface [36]. But crude oil is corrosive due to the presence of the above-164 mentioned impurities. There are four primary corrosive substances in the production of oil 165 and gas: carbon dioxide, dissolved oxygen, hydrogen sulfide, and water [37-39]. It is essential to note that H₂O is corrosive to Fe⁰-based alloys (mostly stainless steel) used in 166 the petroleum industry. Therefore, it is rather surprising that, while using Fe⁰ (cast iron and 167 168 low alloy steels) in a situation where H₂O is the solvent (groundwater and wastewater remediation) it has been assumed that redox-sensitive solutes will drive Fe⁰ oxidation. 169 170 Though other solutes may be thermodynamically more reactive than H₂O, the stoichiometric abundance of water is an argument for quantitative Fe⁰ oxidation by the solvent. Another 171 172 important fact from the petroleum industry that is relevant for investigations into the process of contaminant removal in Fe⁰/H₂O systems is the acceleration of the electrochemical Fe⁰ 173 174 oxidation through mechanical factors (erosion-corrosion). 175 When a metal is exposed to a flowing corrosive environment erosion–corrosion may occur. 176 When erosion removes the protective film of corrosion products (oxide-film), corrosion may 177 occur at a faster rate. According to Guo et al. [40] the resulted corrosion extent (e.g. mass 178 loss) is often much higher than ordinary summation of the mass loss due to pure erosion and 179 that due to pure corrosion. The additional mass loss is defined by the term of a synergistic 180 effect, which has a substantial contribution to the total metal loss of the components suffering 181 erosion-corrosion. Consequently, experimental designs that have mixing operations capable of inducing erosion-corrosion (too high mixing intensities) should be avoided while 182 investigating processes in Fe⁰/H₂O systems that are relevant to natural systems (groundwater). 183

Fe⁰-based alloys in Hydrometallurgy

The precipitation reaction of a noble metal from its salt solution by a less noble metal is called cementation in hydrometallurgy, and is widely used in industry for the recovery of metals and purification of electrolyte solutions. For example, recovery of dissolved copper with iron as the precipitant metal from leach solutions by the cementation process has been successfully used for several centuries [41, 42]. Due to different standard reduction potentials (Cu^{II}/Cu⁰: +0.34 V; Fe^{II}/Fe⁰: -0.44 V), Cu²⁺ ion becomes readily reduced on Fe⁰ surface, while the corresponding amount of iron is dissolved (Eq. 7).

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$$Fe^0 + Cu^{2+} \Rightarrow Fe^{2+} + Cu^0$$
 (7)

The ratio of iron consumed to produce copper is generally larger than 2 due to various side reactions partly enumerated by Annamalai and Murr [42]. The reaction is performed under acidic conditions (pH \leq 3). Under such conditions iron is very soluble and the corrosion products that are generated are less adsorptive for dissolved cations (pH < pH_{pzc}).

In using cementation in "iron wall technology" factors affecting Fe⁰ reactivity has not been properly addressed or investigated. In particular, at pH values that are relevant to natural systems, iron readily precipitates and the adsorptive affinity of the oxide-film for cations is increased (pH > pH_{pzc}). Therefore, it is surprising that adsorption and co-precipitation has received less attention in the discussion results of cation removal by Fe⁰/H₂O systems [43, 44]. Hao et al. [44] reported that Cu²⁺ enhances nitrate reduction by Fe⁰. Even though this is possible through an indirect reaction, "NO₃" removal" and "NO₃" reduction" are not randomly interchangeable without precise investigations. It is more likely that "NO₃" removal" results from co-precipitation with increased corrosion products from Cu²⁺ reduction.

Many studies on the removal of reducible metallic ions (including Cr^{VI}) in Fe⁰/H₂O systems demonstrated the feasibility of the application, but did not evaluate the reactions in any depth nor properly exploit the available data from hydrometallurgy. Another important result from hydrometallurgy that has not been properly considered is the importance of surface deposits.

When surface deposit effects are neglected, interpretation of cementation rate data, as well as rate data of any heterogeneous reaction involving a solid phase, can often be misleading [41]. Accordingly, the significant of oxide film on Fe⁰ surface should have been closer investigated.

Concluding Remarks

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This paper has attempted to show that the literature on "iron wall technology" has not properly considered data available in three other areas of science that study Fe⁰: (i) aqueous metal corrosion, (ii) corrosion in the petroleum industry, and (iii) hydrometallurgy. In addition to the other areas of science highlighted in this article data from the synthetic organic chemistry have not been carefully considered [45, 46]. For example, Noubactep [46] recalls that aqueous reduction with elemental metals (e.g. Fe⁰, Zn⁰ and Sn⁰) are quantitative in acidic solutions and mostly at elevated temperatures. Aqueous metal corrosion demonstrates that iron corrosion yields a non-adherent and porous oxide-film that limits the H₂O access or slows down the corrosion process. Consequently, Fe⁰ is corroded by H₂O (solvent) and the impact of individual water constituents (including contaminants) should be investigated under site-relevant conditions. Results from the petroleum industry demonstrate that besides H₂O; H₂S, CO₂, and molecular O₂ also accelerate corrosion. Moreover, depending on the hydrodynamics erosion-corrosion may also play an important role in groundwater remediation with Fe⁰. Hydrometallurgy demonstrates that Fe⁰ is an efficient cementation agent under acidic and stirred conditions. The current literature has not properly utilized these results; knowledge of reaction mechanisms and the factors that influence them appear to be limited. It is almost impossible to make any reliable predictions about the magnitude of removal for any species in a system that has not been investigated. Hopefully, future research in this area will help to eliminate the current knowledge deficiency within a few years. For this purpose, the reactivity of Fe⁰ may be first characterised in a contaminant-free system; e.g., dilute EDTA solutions [47, 48]. Once the reactivity (forward dissolution) has been characterised, selected

Fe⁰ can be evaluated in long-term experiments designed to evaluate the impact of the

variables (E_H or O₂ availability, alkalinity, and NO₃⁻) selected by Henderson and Demond [3]

as significant in influencing iron wall performance on the contaminant removal.

The authors hope that this article will stimulate or sustain a broader discussion on the process

of contaminant removal in Fe⁰/H₂O systems. For this discussion to be effective, expertise that

extends beyond one or few research groups is needed. Such an effort may provide the

environmental science community with basic information for a non-site-specific iron wall

design. Site-specific treatability studies may only be required to fine-tune the design for

optimal performance. The proper consideration of available information on Fe⁰ corrosion

should accelerate development of the iron wall technology. The first step in this effort is to

stop regarding Fe⁰ as major reducing agent in Fe⁰/H₂O systems and properly consider the

complexity of interactions within the oxide film on Fe⁰.

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Table 1: Possible abiotic reaction pathways for contaminant (Ox) removal from groundwater in a Fe⁰ reactive barrier and their reversibility under natural conditions. FeOOH is a proxy of corrosion products and $Fe_x(OH)_y^{(3x-y)}$ is an iron hydroxide. The reversibility is accessed mostly for degradable organic species. However, even for inorganic species reduction can be considered irreversible if severe changes do not occur. Modified after ref. [18].

mechanism	reaction	reversibility	Eq.
Fe ⁰ reduction	$Fe^0 + Ox_{(aq)} \Rightarrow Fe^{2+} + Red_{(s \text{ or } aq)}$	irreversible	(1)
adsorption	$FeOOH + Ox_{(aq)} \Leftrightarrow FeOOH-Ox$	reversible	(2)
co-precipitation	$Ox_{(aq)} + n Fe_x(OH)_y^{(3x-y)} \Leftrightarrow Ox[Fe_x(OH)_y^{(3x-y)}]_n$	irreversible	(3)
$Fe^{II}_{(aq)}$ reduction	$Fe^{II}_{(aq)} + Ox_{(aq)} \Rightarrow Fe^{III} + Red_{(s \text{ or } aq)}$	irreversible	(4)
$Fe^{II}_{(s)}$ reduction	$Fe^{II}_{(s)} + Ox_{(aq \text{ or } aq)} \Rightarrow Fe^{III} + Red_{(s \text{ or } aq)}$	irreversible	(5)
H ₂ reduction	$H_2 + Ox_{(aq \text{ or } aq)} \Rightarrow H^+ + Red_{(s \text{ or } aq)}$	irreversible	(6)

Figure 1

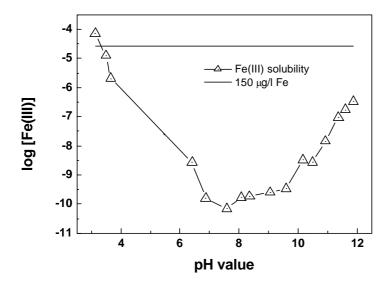


Figure 1: Comparison of solubility data of Fe^{III} in 0.01 M NaCl at 25 °C (data from ref. [34]) with iron concentration at 1 % iron consumption under the experimental conditions of ref. [10]. It can be seen that contaminant removal experiments are mainly performed under conditions where solubility limits of Fe(OH)₃ have been exceeded. Therefore, it is very likely that contaminants are simply entrapped in the matrix of precipitating iron oxides.