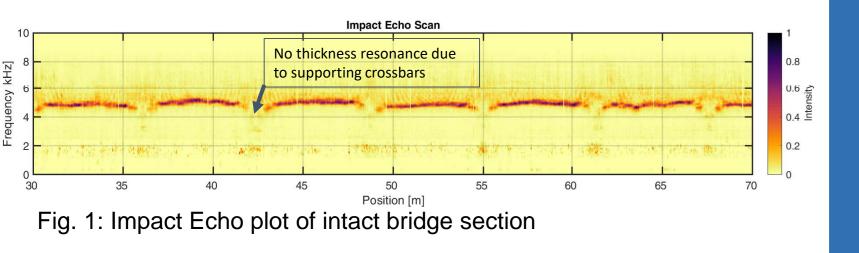
Delamination Detection on a Concrete Bridge Deck Using Fast Scanning Impact Echo

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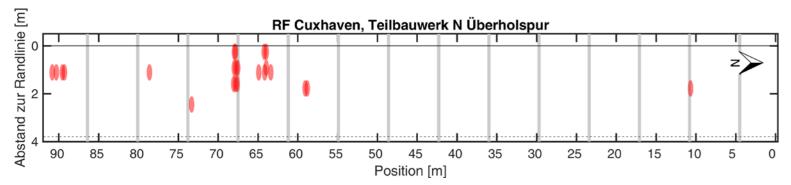


Fig. 2: Bridge section map with delaminations as red ellipses



Fig. 3: Scanner beeing pushed on Moobrücke

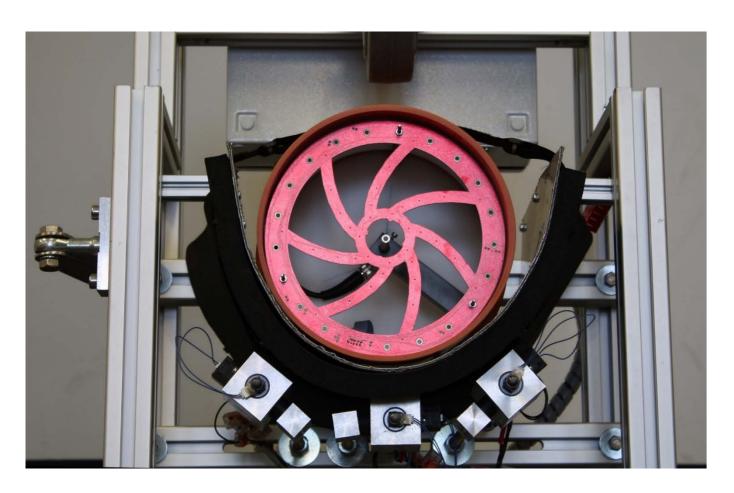
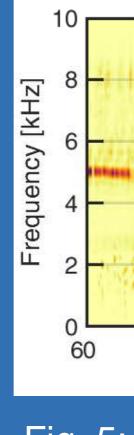


Fig. 4: MEMS microphone array from below



We use Impact Echo to detect damage on a concrete bridge deck: large scale, fast and reliable

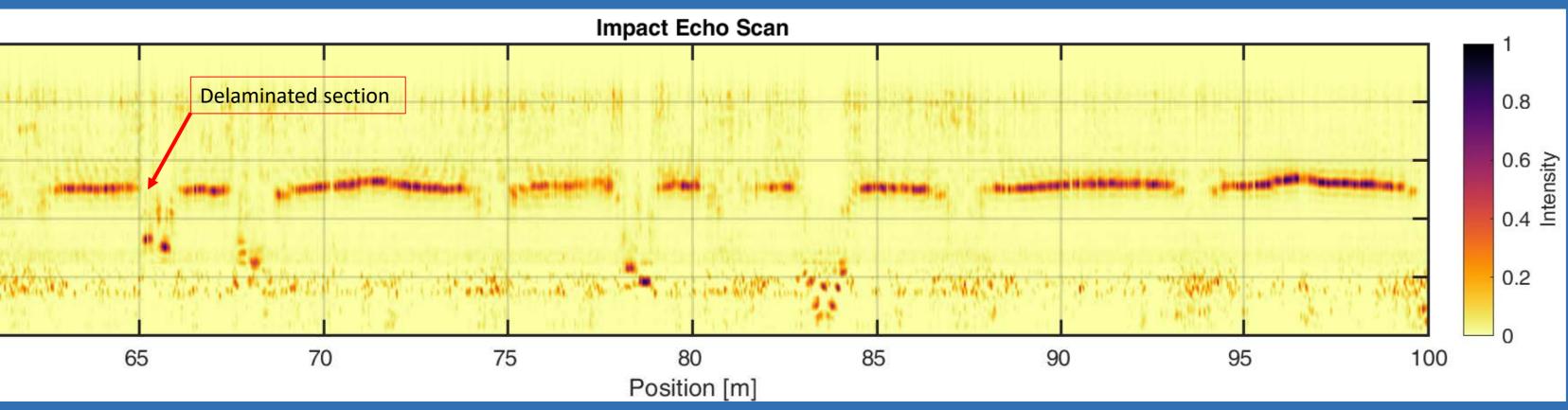


Fig. 5: Impact Echo plot of partial delaminated bridge section

Take a picture to stay in **touch!**



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Background:

- 1.5 km long Moorbrücke from 1970 carries the A 27 over marshland
- "Not fit for the future" due to deterioration
- Delaminations were found by manual sounding on bridge surface
- Replacement is planned in ten to 20 years but load carrying capacity must be sustained until then
- Overall damage must be assessed by NDTtechniques on large scale

Objectives:

- 1. Large scale damage assessment of concrete bridge deck
- 2. Assessing maintenance work: bonding of fresh and old concrete

Method:

- Impact Echo: $f_{IE} =$
- Mechanical impact by steel solenoids
- Air-coupled signal recording
- Processing: Stacking, Frequency-Filtering

Results:

- More than 17 000 m² scanned
- 932 Delaminations found
- Good bonding of fresh and old concrete can be verified
- Measurements are "fast" and reliable

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