1	Metallic iron for water treatment: A critical review
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10	Abstract
11	Water treatment with metallic iron (Fe ^{0}) is still based on the premise that Fe ^{0} is a reducing agent.
12	An alternative concept stipulates that contaminants are removed by adsorption, co-precipitation
13	and size-exclusion in a reactive filtration process. This article underlines the universal validity of
14	the alternative concept. It is shown that admixing non-expansive material to Fe ⁰ as a pre-requisite
15	for sustainable Fe ⁰ -based filtration systems. Fe ⁰ -based filters are demonstrated an affordable,
16	appropriate and efficient decentralized water treatment technology.
17	Keywords: Media filtration, Size-exclusion, Water treatment, Zerovalent iron.
18	

18 **1** Introduction

Fe-based alloys (elemental iron, Fe⁰ materials or zerovalent iron) have been found to be effective for removing a wide range of compounds from water. Studies on the successful removal of organic and inorganic chemicals [1-16] and pathogens [17-21] have been widely published and reviewed [22-30]. However, reports on the mechanism of contaminant removal have not been univocal.

23 For more than a decade reductive transformations (degradation of organics and precipitation of inorganics) have been regarded as the fundamental mechanism of contaminant removal in Fe⁰/H₂O 24 25 systems [3,31-34]. But the literature contains many contradictory findings regarding the processes of aqueous contaminant removal in the presence of Fe⁰. Reported discrepancies include the nature 26 27 of reaction products [35], the extent of contaminant reduction [36,37], the actual reducing agents (Fe⁰, Fe^{II} or H/H₂) [12,38] and the relative importance of adsorption and reduction [37]. These 28 29 conflicting findings suggest that reductive transformations may not be as important as currently 30 considered. Nevertheless, a 'broad consensus' on reductive transformations persists in the 31 literature despite parallel acknowledgment that the real mechanisms of contaminant removal have 32 not yet been completely elucidated [6,24,32-34,39-41].

Recently, a new concept was introduced stating that contaminants are fundamentally adsorbed onto and co-precipitated with insoluble Fe^0 oxides and hydroxides [42,43]. As for any subject on which there is a difference of opinion, it is pertinent to compare the concepts with the hope of finding the truth in the matter.

37 2 Reduction or adsorption/co-precipitation?

38 If contaminants are mostly reduced in $Fe^{0}/H_{2}O$ systems (**concept 1**), then one should consistently 39 explain why this is possible at the long-term despite the oxide film formation (layer insoluble Fe^{0} 40 oxides and hydroxides) and transformation at the surface of Fe^{0} . It is important to notice in this 41 regard, that the model for oxide film formation, that was compatible with progressive contaminant 42 reduction [23] was proven unrealistic [44]. 43 If contaminants are primarily adsorbed and co-precipitated (concept 2) within the oxide film, then
44 one must simply sustain iron corrosion to ensure contaminant removal.

45 **Concept 1** gave birth to the iron reactive barrier technology as only reducible species (mostly 46 chlorinated compounds) were considered [1,3,6,31]. However, reaction products for many chlorinated hydrocarbons have not been clearly identified [35,45,46]. Moreover, Fe⁰ consumption, 47 oxide film formation on the clean Fe^0 surface, and rise of pH inevitably accompany the removal 48 processes [47-49]. Due to these inherent properties of Fe⁰-mediated reactions, the contaminant 49 removal rate should necessarily decrease with increasing Fe⁰ consumption yielding contaminant 50 51 breakthrough. As this was not observed as the rule, concept 2 is more close to the reality. 52 Therefore, future researchers should follow concept 2. That is working on ways and means to sustain Fe⁰ reactivity which automatically yields contaminant adsorption and co-precipitation 53 54 [48,50-54].

It is essential to recall that reality (to be found out) is the action of nature under relevant conditions. Accordingly calling a technology 'passive' is not related to 'no action' but no external input of energy. In other words, active technologies need external energy input to initiate/support the action of nature (the reality). The challenge is to find out, how the nature works. Finding out how nature works is knowledge acquisition. The question here is "how are contaminants removed in Fe⁰/H₂O systems?"

61 **2.1 Reduction is not a removal mechanism**

In water treatment, chemical reactions are used to facilitate contaminant elimination by one or several removal mechanisms [55,56]. Relevant removal mechanisms are: (i) adsorption, (ii) coprecipitation, (iii) precipitation, (iv) size-exclusion and (v) volatilisation. All water treatment methods are based on these five mechanisms.

For water treatment at a specific site, it is important to identify the treatment method that is the most suitable: efficient, affordable and applicable. The treatment system that is best for a particular situation depends mostly on the nature and the concentration of contaminants and the

69 operational requirements of the system. As a rule, a combination of treatment methods is more 70 effective. A practical example is the chemical reduction of Cr^{VI} to Cr^{III} at pH value < 4, followed 71 by an increase of the pH to values > 6.0 for which Cr^{III} precipitates as $Cr(OH)_3$.

The example of chromium (atomic number: 24) is very illustrative as chromium and iron (atomic number: 26) are two heavy metals. In other words, aqueous Cr^{III} is only quantitatively removed when precipitation is favourable, e.g. at pH > 6.0 [57].

75 2.2

2.2 Iron solubility and contaminant removal

Iron is a potential contaminant for water. Its maximum contaminant level (MCL) is 0.3 mg/L or 5.4 μ M [58]. Accordingly, while using Fe-based reactive material (e.g. Fe⁰, FeS, FeS₂) in water treatment systems, care must be taken for the residual iron concentration to remain below 0.3 mg/L. This requirement delineates the importance of pH dependant Fe solubility of the process of contaminant removal (Fig. 1).

In Fig. 1, literature experimental data for the solubility curve of $Fe(OH)_3$ and FeS are represented together with the line for the MCL for Fe (5.4 μ M) [59,60]. It is seen that Fe^{II} is by far more soluble than Fe^{III} at all pH values. For pH > 5.5, Fe^{II} concentration is at most comparable to MCL suggesting that Fe⁰ is only applicable at pH > 5.5. Clearly, if pH \leq 4.5 (e.g. acid mine drainage), an pH enhancement should precede Fe⁰ application. It should be noticed that Fe⁰ corrosion is always coupled with a pH increased: H⁺ consumption (Eq. 1) or OH⁻ production (Eq. 2). Thus for systems at pH 4.0-4.5 the technology can be tested [61].

88

$$Fe^{0} + 2 H^{+} \Rightarrow Fe^{2+} + H_{2}$$
(1)

$$Fe^{0} + 2 H_{2}O \implies Fe^{2+} + 2 HO^{-} + H_{2}$$

$$\tag{2}$$

Because Fe^{0} is oxidized by water (Eq. 2) and water is a solvent a $Fe^{0}/H_{2}O$ should be regarded as a zone of precipitating iron oxides and hydroxides [62]. During this precipitation, available foreign species (including contaminants) are inevitably enmeshed in the mass of precipitates (coprecipitation). Resulting precipitates are in turn potential adsorbents for biological and chemicals contaminants. Therefore, adsorption and co-precipitation are definitively the fundamental processes of aqueous contaminant removal in the presence of reactive Fe⁰. In a Fe⁰ bed, sizeexclusion is the third important process ('reactive filtration') [62-65]. A porous bed of granular materials primarily removes dissolved molecules (e.g. size exclusion chromatography) and suspended components (e.g. sand filtration) based on their molecular sizes and shapes. The molecular sieve properties of used (porous) materials is exploited. In all cases volatilisation may occur (if applicable) but chemical precipitation is not likely to occur given that contaminants are usually present in trace amounts [66,67].

- 102 **2.3 What went wrong?**
- 103 **2.3.1 The aqueous Fe⁰ reactivity**

104 The major problem with the introduction of the Fe^0 remediation technology is that no critical 105 survey of the data available on iron corrosion was done [30,63]. Ideally, the results of such a 106 survey should have been linked for all possible hypotheses. Then well-designed experiments under 107 strictly controlled conditions should have been performed to uncover the observed process of 108 contaminant removal.

On the other hand, reactive Fe⁰ was tested under the same experimental conditions as inert 109 110 adsorbents and conflicting results were reported [68-70]. Tested adsorbents included activated 111 carbon, coal, hematite, goethite, lignite, lime, magnetite, peat, sawdust. For example, based on their previous works on the efficiency of several industrial materials for uranium removal [68], 112 Morrison et al. [69] tested Fe^0 and concluded that Fe^0 was the most efficient material for their 113 purpose. In contrast, Indelicato [70] compared Fe^0 and granular activated carbon (GAC) for the 114 115 removal of chlorinated compounds from groundwater and concluded that GAC was superior to Fe⁰. It is obvious, that these articles have overseen the key aspect that the efficiency of Fe⁰ 116 primarily depends on the (long-term) kinetics of iron corrosion under the experimental conditions. 117 It should be recalled that Fe⁰ reactive barriers were primarily designed for large volumes of low 118 contaminated water (micro-pollutants) flowing slowly through Fe⁰ beds. Under such conditions, 119 120 the kinetics of iron corrosion and the residence time of water within the beds may be sufficient to 121 generate enough corrosion products for quantitative contaminant removal. In contrast, the 122 adsorptive capacity of adsorbents is maximal at the beginning of the experiment. Provided that the 123 water flow velocity is satisfactory, adsorptive filtration (e.g. GAC) could be efficient where 124 reactive filtration with Fe^0 is not efficient.

125 The key issue is not the relative efficiency but the appropriateness of each class of materials. If 126 this issue is properly addressed, then an appropriate design could be achieved. The results of 127 Miyajima [71] have recently clarified the relationship between 'intrinsic reactivity' and 'removal 128 efficiency'. Summarized, the intrinsic reactivity is an invariable characteristic of a material that 129 does not depend on its amount or the operational conditions. The efficient of a material 130 characterizes the extent to which the material can remove a given contaminant under defined 131 operational conditions. In other words, 'efficiency' and 'reactivity' should never be randomly interchanged. 132

133 **2.3.2** The origin of the mistake

A careful look on the first 4 peer-reviewed articles on Fe⁰ [1-4] (Table 1) suggests that a 134 135 systematic investigation of all observed phenomena would have avoided the mistake of considering Fe⁰ as a reducing agent. For example, the observed time lag for contaminant removal 136 137 reported by Schreier and Reinhard [4] is consistent with the view that (at pH > 4.5) contaminants 138 are removed by adsorption and co-precipitation (concept 2). This time lag thus corresponds to the 139 time necessary for the in-situ production of removing agents (Fe^{II}/Fe^{III} hydroxides and oxides). On 140 the other hand, the necessity to sustain chemical reduction by an addition of pyrite as reported by 141 Lipczynska-Kochany et al. [2] depicted a clear concern that there would be a problem with 142 chemical reduction (e.g. reductive degradation) at pH values relevant for natural waters. It is 143 important to notice that reactive pyrite is added by Lipczynska-Kochany et al. [2] as a long-term 144 pH shifting agent and not as an own-reducing agent as successfully tested for example by 145 Kriegman-King and Reinhard [72,73]. Both these articles [2,4] were almost ignored (less than 70 146 citations each as referred to Table 1) and the idea presented above were not further investigated. 147 The article of Matheson and Tratnyek [3], one of the favoured (Table 1), has recently been granted 148 as 2011 Outstanding Publication Award from the Association of Environmental Engineering and Science Professors (AEESP). The AEESP is made up of professors in academic programs 149 150 throughout the world who provide education in the sciences and technologies of environmental 151 protection. In fact, this article [3] is currently among the most cited articles published at 152 Environmental Science & Technology. However, the theory propagated by this article is based on 153 a wrong interpretation of good experimental observations as discussed in section 2.1. In other words, the current paradigm for the rationalization of the operating mode of $Fe^{0}/H_{2}O$ remediation 154 155 systems is unstable. Paradigm refers to all knowledge about which there is agreement in science.

156 **2.3.3 The propagation of the mistake**

Having met an agreement on a false premise, researchers have been reporting on findings (i) disagreeing 150 years intensive research on aqueous iron corrosion [74-76], (ii) disagreeing good results of synthetic organic chemistry [30], (iii) neglecting the voluminous work available from the hydrometallurgy, and the petroleum industry [75-79], and (iv) not able to explain why nonreducible contaminants are quantitatively removed in Fe⁰/H₂O systems [30,42,43]. It is important in this regard to notice that Fe⁰ is also used for oxidative conversion of aqueous contaminants [13]. However, contaminant oxidation is also not a removal mechanism (section 2.1).

Beside the improper consideration of available results from other branches of science two other key factors have contributed to maintain confusion on the mechanism of contaminant removal in $Fe^{0}/H_{2}O$ systems: (i) the use of inappropriate experimental conditions and (ii) the failure to use sequential extraction while making mass balances.

168 2.3.4 Inappropriate experimental conditions

There is actually no standard experimental protocol for the investigation of processes in $Fe^{0}/H_{2}O$ systems. Available results are not really comparable [80,81]. In particular the used mixing operations (agitating, shaking, stirring) have disturbed the process of oxide film formation yielding possibly reproducible results under well-designed laboratory conditions. These conditions arehowever difficult to reproduce in the subsurface [30].

174 **2.3.5** Non-conclusive mass balance

175 No convincing carbon balances between reactants and products have ever been successfully done 176 for many chlorinated hydrocarbons [45]. This means that organic contaminants that have 177 disappeared from the aqueous phase are mostly considered chemically reduced. The situation is 178 similar for inorganic contaminants for which speciation experiments have been mostly made 179 without efforts to reductively dissolve iron corrosion products [82]. In other words, available 180 results from geochemistry have equally not been properly considered. In fact, reductive dissolution 181 of iron (and manganese) oxides is integral part of all sequential extraction schemes [83-85]. For 182 example, Ma and Rate [84] used ammonium oxalate for amorphous iron/manganese oxides and 183 hydroxylamine hydrochloride for crystalline iron/manganese oxides. As far as the author could 184 ascertain, only Kishimoto et al. [86] have chemically reduced iron corrosion products for 185 mechanistic demonstration. Previous research articles have used reducing agents to demonstrate 186 the stability of removed contaminants [87,88].

187 **3** Discussion

188 The presentation above has acknowledged that the concept of contaminant reductive transformation as removal mechanism in $Fe^{0}/H_{2}O$ is clearly inadequate for explaining many 189 190 experimental and field observations. Furthermore, irreversible contaminant removal which could 191 result from contaminant co-precipitation with iron corrosion products has been mistakenly 192 regarded as contaminant reductive transformation. However, the actual reactive wall design (e.g. 193 wall sizing) is based on this concept [39,89-91]. Therefore, it is urgent to reconsider available data 194 and models [92,93]. Moreover, further research work should be performed under adequate 195 experimental conditions, including non-disturbed conditions of slow mixing regimes in batch 196 experiments [30,81]. More research under relevant conditions is needed before the concept of 197 contaminant co-precipitation can be fully understood and predicted. Considering its nature, this is198 a challenge which can only be properly addressed by several research groups.

Finally, it must be explicitly said that the concept of contaminant co-precipitation is not a contradiction but an extension of the reductive transformation concept. The new concept explains better why various contaminants are continuously removed in $Fe^{0}/H_{2}O$ systems despite "passivation" of the Fe^{0} surface [52,94]. Adsorbed and co-precipitated contaminants can be further reduced [42,43]. Based on this knowledge, Fe^{0} -based filtration systems (including reactive walls) can be better designed [71,93]. The next section presents Fe^{0} as a universal material for safe drinking water provision at small scale.

206

4 Metallic iron for safe drinking water provision

The conventional approach for safe drinking water provision is to treat natural water in a treatment plant and distribute through a pipeline network to the population [95,96]. One of the most severe shortcomings of this approach is that any sudden interruption (e.g. disasters: floods, droughts, quakes, tsunamis, hurricanes) could leave thousands of people without drinking water supply for some days or weeks. There is a current trend for decentralized solutions for safe drinking water supply [56,64,95-98].

213 **4.1 Basic requirements for decentralized water supply solutions**

214 Centralized waterworks are sophisticated systems with high demand of energy, skilled operation 215 personnel and chemicals [55,96,99]. To be applicable worldwide, a water supply system must be 216 (i) efficient, (ii) affordable and (iii) applicable in small and secluded remote areas (including 217 islands) without electricity grid and possibly without (enough) skilled personnel [94,98,100-104]. 218 Presently only chlorination, coagulation, filtration, solar disinfection, ceramic filters and biosand filters fulfil these basic criteria [56,103]. However, chlorination and coagulation need skilled 219 220 personnel and should never be performed by illiterates (e.g. in developing countries). Solar 221 disinfection can not address chemical contamination and the efficiency for both ceramic and 222 biosand filters for virus removal was shown non satisfactory [97]. In other words, there is

223 presently no simple, efficient and affordable technology for water supply in low-income remote 224 communities. One exception is the recently developed "WaterBackpack" at the University of Kassel (Germany) [97]. The "WaterBackpack" is a "small, transportable and easy to use dead-end 225 membrane filtration unit for basic water supply" for small communities in the range of 200 up to 226 227 500 people [97]. The "WaterBackpack" is suitable for critical situations like natural disasters (e.g. 228 earthquakes, tsunami) or wars (refugee camps). The need for sustainable, affordable safe drinking 229 water technologies for low-income communities persists. Some of these communities have only so 230 few inhabitants (down to less than 10 persons) for who the current version of "WaterBackpack" is 231 not appropriate even though it could be affordable (around Euro 700).

232 **4.2** Concept of Fe⁰ for safe drinking water provision

The suitability of metallic iron for decentralized drinking water provision arises from two main reasons: (i) metallic iron is widely available; iron filings can be produced locally even in poor localities (so-called 'indigenous iron') at low-cost or no money expense and (ii) water corrodes Fe^{0} to strongly adsorbing iron hydroxides and oxides [49,105-114]. As demonstrated above these iron precipitates should be regarded as collectors in a sand filter [115,116]. Accordingly, biosand filters should be amended with Fe^{0} to yield efficient gravity filters. The design of Fe^{0} filters has been discussed in several recent articles [52,116] and will not be repeated here.

The heart of the Fe^{0} filter is a suitable reactive Fe^{0} which should be mixed to an inert material (e.g. 240 241 anthracite, gravel, pumice, sand) or a reactive but not expansive material (e.g. MnO₂, TiO₂) in a 242 reactive zone [53]. The reactive zone should be sandwiched between two biosand filters (BSFs) (Fig. 2) [117]. The first BSF scavenges O_2 and removes pathogens and the second removes 243 dissolved iron from the reactive zone. It can be anticipated that to each Fe⁰ (intrinsic reactivity) 244 will correspond a thickness (H_{rz}) of the reactive zone and a thickness (H_{BSF2}) of the second fine 245 246 sand layer. The concept presented here can be realized at any corner of this world at several scales. 247 With regard on the developing world, this is not a technology transfer in the conventional sense [102], but a 'knowledge sharing' that could enable research institutions in the developing world tosolve a long lasting problem by local initiatives.

The concept is affordable and applicable because: (i) no chemicals is needed, (ii) no energy is needed (gravity filtration), (iii) no (skilled) operation personnel is needed, and (iv) no intensive maintenance is needed. The sole need is a concept for recycling iron for new filters.

253 **5**

5 Further applications of Fe⁰ in environmental remediation

The knowledge, that Fe^0 is used to produce reactive species is not unique to Fe^0 filters. For 254 example, Gould [118] used Fe⁰ as reducing agent for Cr^{VI}, but their results demonstrated that more 255 Cr^{VI} is reduced than predicted by the stoichiometry of the reaction between Fe⁰ and Cr^{VI}. In this 256 case, Fe^{II} and H₂ are efficient reducing agents for Cr^{VI} (Table 2). In another example, Bafghi et al. 257 [119] used powdered Fe⁰ as Fe^{II} generator for the reductive dissolution of MnO₂. Their results 258 showed that Fe⁰ is superior to Fe^{II}-bearing materials "as far as dissolution rate and efficiency were 259 260 concerned". In a third example, Chen et al. [120] positively investigated the potential of nano-Fe⁰ for hydrogen generation. In a fourth example, Biswas and Bose [121] successfully tested Fe⁰ as 261 source of H_2 for autotrophic denitrification. In a fifth example, Fe^0 - and Fe^{II} -bearing materials are 262 263 used as cost-effective oxygen scavengers to protect oxygen-sensitive foods from oxidation [122-264 124]. The idea is to eliminate or reduce the levels of oxygen inside packs. The working mechanism is the reaction of iron (Fe⁰, Fe^{II}) with oxygen in the container to form Fe^{III} oxides 265 [124]. These five examples show clearly that Fe^{0} can efficiently be used as parent material to 266 produce useful species for different purposes. In Fe⁰/sand filters, Fe⁰ is used as generators for 267 colloids which adsorb and/or enmesh contaminants during their precipitation. In other words, Fe⁰ 268 269 is used to improve filtration which is basically a size-exclusion process [99]. Accordingly, the removal of very small particles (e.g. viruses) is not guaranteed by small pore sizes like in 270 271 membrane filtration [97,103] but by the dynamic process of aqueous iron corrosion [47,64,65]. The geochemistry of iron in general and the behaviour of iron minerals in soils with regards to 272

273 contaminant removal [125,126] suggest that Fe^{0} can be used as progressive source for slow release

of Fe (hydr)oxides in several remediation scenarios [127] Relevant applications include: (i) 274 275 remediation of contaminated groundwater, (ii) production of safe drinking water, (iii) treatment of 276 industrial and agricultural wastewater, (iv) treatment of hospital effluents, (v) improvement of 277 water quality in aquifers, (vi) improvement of river bank filtration, (vii) treatment of contaminated 278 soils, and (viii) optimisation of artificial aquifer recharge. The material to be used in each 279 application depends on the suitable operational conditions. However, it can be anticipated that a large array of materials with different reactivity should be available. Therefore, a standard 280 protocol for the characterization of the intrinsic reactivity of Fe⁰ materials is urgently needed. 281 282 Depending on their intrinsic reactivity, materials could be classified with respect to their suitable application; e.g. Fe⁰ for safe drinking water, Fe⁰ for soil treatment, Fe⁰ for irrigation water, Fe⁰ for 283 drainage water, Fe^0 for river bank filtration... 284

285 **6**

Concluding remarks

The universality of the view that Fe^0 is not a reducing agent is delineated. Regarding Fe^0 as a 286 generator of 'contaminant collectors' [116] has enabled the conceptual design of Fe⁰-amended 287 slow sand filters (Fe⁰ SSFs) which are yet to be realized. A Fe⁰ SSF has a large potential for 288 289 application to small-scale systems, in particular in low-income communities worldwide: (i) it is 290 totally chemistry free, (ii) it is simple to design, (iii) it is easy in operation and maintenance, (iv) it 291 is cost effective and (v) it is reliable upon proper design. Innovative designs of the reactive zones (e.g. use of Fe^0 -composites, Fe^0/MnO_2 , $Fe^0/pumice$) will increase the sustainability of Fe^0 filtration 292 293 beds [54,128].

Intensive research with column and pilot studies are necessary to verify and optimise the presented concept. In this effort, the proper consideration of the volumetric expansive nature of iron corrosion should be carefully considered. In particular, lowering the concentration of dissolved O_2 at the inlet of the filter is a key issue (Table 3). The proper disposal of spent media as well as the recycling of used materials should be considered during the testing stage.

The knowledge that Fe⁰ is not a reducing agent is also essential for the further development of the 299 300 iron wall technology for groundwater remediation. In fact, considering the volumetric expansive nature of iron corrosion [74,76,129,130], the question as whether mixing Fe⁰ and inert materials 301 (e.g. gravel, sand) is beneficial or not [40,71, 131-133] is now definitively solved. Mixing Fe⁰ and 302 303 non-expansive materials is even a pre-requisite for system sustainability [134]. Accordingly, a reactive wall containing a zone with 100 % Fe⁰ is not viable. Consequently, the rationale for the 304 sustainability of reactive walls with a pure Fe^{0} layer [24,27,66] is yet to be elucidated. A plausible 305 306 explanation is that used materials were not very reactive. In such a constellation the reactivity of the wall could be sustained by an array of abiotic and biotic reductive reaction recycling Fe^{III} to 307 Fe^{II} [135]. The impact of chemical reaction within the barrier is the progressive generation of 308 colloids for contaminant 'collection'. Without recycling, Fe^{II}/Fe^{III} colloids are irreversibly 309 310 transformed to less/non reactive crystalline forms [134,136-138]. As regarding the failure cases 311 [66,70,139,140], it can be anticipated that used materials were very reactive under site specific 312 conditions. Verifying this hypothesis is a challenge for the scientific community and an 313 opportunity to further develop the already established remediation technology.

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Table 1: Overview on important results of the four first published peer-reviewed articles on the $Fe^{0}/H_{2}O$ system in 1994 and the number of their citations in Scopus (2012/09/10). [X stands for contaminant; RCl is a chlorinated hydrocarbon].

Reference	Systems	X	Findings	Citations
Matheson et al. [2]	Fe ⁰ /H ₂ O	CH _x Cl _y	Degradation mostly by Fe ⁰	682
Gillham et al. [1]	Fe ⁰ /H ₂ O	RCl	Enhanced degradation	650
Schreier et al. [4]	Fe ⁰ /H ₂ O	C_2Cl_4	Partial degradation with lag time	70
Lipczynska-Kochany [3]	Fe ⁰ /FeS ₂ /H ₂ O	CCl_4	FeS ₂ sustains degradation	56

Table 2. Some relevant reactions involved in Cr^{VI} removal in the system $Fe^{0}/H_{2}O$. It can be seen that Fe^{0} and its both secondary reaction products (Fe^{2+}, H_{2}) can reduce Cr^{VI} . Fe^{0} is oxidized by water (H^{+}) , Fe^{3+} , dissolved O_{2} and Cr^{VI} . Ternary reaction products (FeOOH, $Fe_{3}O_{4}, Fe_{2}O_{3}$) are involved in the process of Cr removal (adsorption). Whether reduced or not Cr is enmeshed in the mass of Fe precipitates or adsorbed at their surface.

656

Reaction equation		E ⁰	Eq.
		(V)	
Fe ⁰	$\Leftrightarrow \mathrm{Fe}^{2+} + 2 \mathrm{e}^{-1}$	-0.44	(1)
$2 H^+ + 2 e^-$	\Leftrightarrow H ₂	0.00	(2)
Fe^{3+} + e^{-}	\Leftrightarrow Fe ²⁺	0.77	(3)
$O_{2(aq)} + 2 H_2O + 4 e^{-2}$	$\Leftrightarrow 4 \text{ OH}^{-}$	0.81	(4)
$CrO_4^{2-} + 8 H + + 3 e^{-}$	\Leftrightarrow Cr ³⁺ + 4 H ₂ O	1.51	(5)
Fe(OH) ₃	$\Rightarrow \alpha$ -, β -FeOOH, Fe ₃ O ₄ , Fe ₂ O ₃		(6)*
FeOOH + Cr ^{VI} _(aq)	\Rightarrow FeOOH–Cr ^{VI} _(adsorbed)		(10)

657 *non stoichiometric

Table 3: Coefficient of volumetric expansion (η) of relevant iron species. The reference ($\eta = 1$) is Fe⁰ with a molar volume (V_m) of 7.6 cm³/mol. x_{Fe} is the stoichiometry of Fe in the solid phase. It is seen that the largest volumetric expansion occurs under oxic conditions ($\eta = 4.53$ for ferric hydroxide). V_m values are adopted from Henderson and Demond [66].

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Solid phase	Name	V _m	X _{Fe}	η	η
		(cm ³ /mol)	(-)	(-)	(%)
Fe ⁰	Iron metal	7.6	1.0	1.00	0
FeOOH	Goethite	20.3	1.0	2.67	167
Fe(OH) ₂	Ferrous hydroxide	26.4	1.0	3.47	247
Fe ₂ O ₃	Maghemite	29.1	2.0	1.91	91
FeCO ₃	Siderite	29.3	1.0	3.86	286
Fe ₂ O ₃	Hematite	30.1	2.0	1.98	98
Fe(OH) ₃	Ferric hydroxide	34.4	1.0	4.53	353
Fe ₃ O ₄	Magnetite	45.0	3.0	1.97	97
$Fe^{II}_{4}Fe^{III}_{2}(OH)_{12}CO_{3}.2H_{2}$	OCarbonate green rust	176.3	6.0	3.87	287

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666 Figure Caption

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Figure 1: Comparison of the solubility limit of iron with the EPA maximum contaminant level (0.3 mg/L or 5.4 μ M). Data for Fe^{III} solubility (0.01 M NaCl at 25°C) are from Liu and Millero [59] while data for Fe^{II} solubility are from Rickard [60]. Although the experiments are performed under different conditions, it can be seen that iron solubility is minimal between pH 5.5 and 10. This is necessarily the pH range of water treatment using Fe⁰ and other Fe-bearing materials.

Figure 2: Schematic diagram of a three compartments Fe^0 -amended biosand filter (BSF). The first and the third columns are conventional BSF. The thickness of column 2 (reactive zone) depends on the intrinsic reactivity of used Fe^0 (after ref. [117])