

Direct observation of microcrack development in marble caused by thermal weathering

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Received: 18 November 2009 / Accepted: 12 June 2010 / Published online: 26 June 2010
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Abstract One of the properties that makes marble such an excellent construction and ornamental material is its low porosity. It is very difficult for water or decay agents to penetrate the internal structure of materials with no or few pores, so enhancing the durability of these materials. However, environmental temperature fluctuations bring about significant physical changes in marbles that result in an increase in porosity, due to the appearance of new microcracks and the expansion of existing ones. These cracks offer new paths into the marble which make it easier for solutions containing pollutants to penetrate the material. Thermal expansion tests were performed on three different types of marble known as White, Tranco, and Yellow Macael (Almeria, Spain), after which an increase in porosity (from 17 to 73% depending on marble type) was observed, mainly due to crack formation. The structural changes occurring during thermal expansion tests were more significant in the case of White Macael samples, a fact that is not only related to its mineralogical composition but also to the morphology of the grains, grain boundaries

and crystal size. Our research suggests that thermally weathered White Macael marble could be more susceptible to decay by other contaminant agents than Tranco or Yellow Macael. The use of hot-stage environmental scanning electron microscopy is proposed as a valid tool for observing, both in situ and at high magnification, changes in the fracture system of building stones induced by thermal stress.

Keywords Marble · Microcracks · Thermal expansion anisotropy · Grain boundaries

Introduction

All building stones are exposed to weathering from the moment they are extracted from the quarry and used in the construction of a building. They undergo a series of structural and compositional changes in order to reach a new thermodynamic equilibrium (Mingarro 1996; Aires-Barros 2000). Apart from these natural changes, building stones are also subject to different physical, chemical and biological weathering processes (Kühnel 2000) that may affect their durability as structural and ornamental materials (Mingarro 1996; Doehne 2002).

Because of its low porosity, marble has historically been considered a high quality material, and has been used in many important civil and religious buildings. Unfortunately, today there are numerous examples of historic marble buildings and sculptures which show weathering phenomena caused by thermal decay and the following action of soluble salts (e.g. the churches of San Marco, Santa Maria del Giglio and Santa Maria dei Miracoli in Venice, Michelangelo's David in Florence and the Courtyard of the Lions in the Alhambra of Granada).

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Environmental temperature fluctuations produce a series of initial physical and mechanical changes in marble stones (i.e. the first stage of weathering) that later enhance the effect of other weathering mechanisms (Battaglia et al. 1993; Siegesmund et al. 2000, 2007). Granular decohesion and bowing of marble due to temperature fluctuations have been reported in some cases, particularly when the stone is used in façades such as in Alvar Aalto's Finland Hall in Helsinki (Royer-Carfagni 1999), the Grande Arche de la Defense in Paris, the Lincoln Tower in Rochester (Cohen and Montiero 1991) and the Amoco building in Chicago (Logan et al. 1993). Kessler (1919) found that repeated heating may lead to permanent dilatation in marbles due to the formation of microcracks. Other authors (Bortz et al. 1988; Thomasen and Ewart 1984; Winkler 1996) have claimed that changes in moisture content may be responsible for the deformation of marbles. More recently, Koch and Siegesmund (2004) and Siegesmund et al. (2008) discovered that the bowing that occurs in some marbles is controlled by a combined effect of thermal cycling and the presence of moisture. However, it seems that the response of marble to temperature oscillations is mainly due to the thermal anisotropy of its mineralogical components: calcite and/or dolomite (Kleber 1959). The thermal expansion coefficient, α , for these two minerals shows an extreme directional dependence, as a result of their different crystallographic directions. Parallel to the c -axis, both minerals have an α value of about $26 \times 10^{-6} \text{ K}^{-1}$. However, parallel to the a -axis, dolomite shows a positive α value of about $6 \times 10^{-6} \text{ K}^{-1}$, whereas calcite has a negative α value ($-6 \times 10^{-6} \text{ K}^{-1}$) (Grimm 1999; Weiss et al. 1999). For instance, in experiments carried out on marbles with different degrees of deterioration, porosity increased by 50% or more compared to the original material, when samples were subjected to thermal cycles with temperatures of over 50°C (Koch and Siegesmund 2004; Malaga-Starzec et al. 2002). The increase in porosity is the consequence of the effect produced by the marked anisotropy of calcite crystals. When temperature rises, the crystal expands in one direction (i.e. along the c -axis) and contracts perpendicularly to that direction. Such movements cause internal cleavages and the separation of crystals from their borders (Siegesmund et al. 2000).

Even though the thermal decay process affects dolomite and calcite marbles quite differently, the residual strain does not seem to be controlled exclusively by the composition, as there are other intrinsic factors that also determine their behaviour when subject to thermal expansion (Zeisig et al. 2002; Siegesmund et al. 2009). The rock fabric, which includes grain size, grain aspect ratio, grain-shape preferred orientation, lattice preferred orientation (texture) and microcrack populations, plays an important role in how the marble behaves when subjected to thermal

stress (Siegesmund et al. 2000; Royer-Carfagni 1999; Åkesson et al. 2006).

The main physical change produced by thermal oscillations is the change in the pore size distribution, even when the porosity is low (around 2%) (Ruedrich et al. 2001; Siegesmund et al. 2008). The opening of new cleavage cracks between grain boundaries in marbles due to thermal changes increases the porosity of the stone and in most cases increases the number of large pores, and as a consequence, facilitates the penetration of water and solutions containing soluble salts or other pollutant agents into intergranular spaces (Zeisig et al. 2002; Ruiz-Agudo et al. 2008; Luque et al. 2009). This then causes different weathering phenomena such as salt crystallization, carbonate dissolution and/or the formation of calcium sulphate, which occur not only on the surface, but also inside the marble (Fassina et al. 2002; Simon and Sneath 1993).

The aim of this paper is to characterize the changes in the porous system of three different types of marble (two calcitic marbles and one dolomitic) during thermal/humidity tests. Textural modification will be monitored using ultrasounds, mercury intrusion porosimetry, Ar adsorption and hot-stage environmental scanning electron microscopy (ESEM). The use of this last technique is proposed as a novel approach to study, both in situ and at high magnification, how grain boundaries are affected by the residual strain generated by one thermal cycle. This tool can be used to evaluate textural modifications caused by thermal dilatation in dry conditions.

Materials and methods

Marbles

Three different varieties of marble were used, two of which were calcitic, White Macael (WM) and Tranco Macael (TM), and one dolomitic, Yellow Triana Macael (YM). These types of rocks are widely used as building materials, mainly for cladding, flooring and paving, and sometimes show signs of decay. All these marbles are quarried in the same geographic area, the "Comarca del Mármol" (the Marble County) in Almeria (Spain), although they are extracted from different quarries. The WM marble is quarried in Macael, while TM is quarried in Lubrín-Zurgena and YM in Codbar. In geological terms, these three marbles are Late Triassic and belong to the Nevado-Filabride Complex in the Sierra de los Filabres (Betic Internal Zone), which is the lowest tectonic unit of the Alboran Domain (Balanyá and García-Dueñas 1986): TM and YM are Nevado-Lubrín units and WM is a Bédar-Macael unit (Weijermars 1991).

Methodology

Textural analysis of selected marbles was performed using an Olympus BX-60 polarized optical microscope (OM) coupled with digital microphotography (Olympus DP-10). The spatial and geometrical configuration of all the components of the three marbles in terms of fabric and microstructure was determined using the methodology proposed by Passchier and Trouw (1996), where normally the Z-axis is perpendicular to the foliation (Fig. 1). In order to obtain more information about the type of grain boundaries in each marble, we treated the negatives of optical micrographs using Photoshop® Elements® 2.0 to provide the same brightness, contrast and gamma values for all the samples.

Due to their non-destructive nature, ultrasounds (US) are particularly useful for determining the physical properties of building stone. Measurements were performed using the transmission method and three measurements were taken for each spatial direction (X, Y and Z). These data were used to infer information on the degree of compactness of marbles (a decrease in the velocity suggests the development of fissures) as well as on the textural anisotropy of marbles (ΔM , in %), the value of which can be calculated as follows:

$$\Delta M = \frac{1 - (2 \times V_{p_{\min}})}{V_{p_{\max}} + V_{p_{\text{mid}}}} \times 100$$

where $V_{p_{\max}}$ is the maximum, $V_{p_{\min}}$ is the minimum and $V_{p_{\text{mid}}}$ the medium value for ultrasonic wave velocity (Guyader and Denis 1986; Weiss et al. 2002b; Sáez-Pérez and Rodríguez-Gordillo 2009).

The flow of water into the stone pore system was determined by carrying out a water absorption test (WA). Real and apparent density and open porosity were measured by forced WA according to the UNE-EN 1936 (2007) standard. The modifications in the distribution of the pore

access size and the pore/fissure volume of the marbles before and after the thermal stress test were determined using a Micromeritics Autopore III 9410 mercury intrusion porosimeter (MIP), which is able to exert a maximum injection pressure of 414 MPa. Ar-sorption isotherms (GS) of sample fragments before and after the thermal salt tests were obtained at 77 K using a Micromeritics Tristar 3000 under continuous adsorption conditions. In samples with less than 5 m²/g surface area, Ar-sorption measurements are more realistic than N₂ measurements that usually yield excessively high values and BET analysis was used to determine the total specific surface area (Brunauer et al. 1938). The BJH method (Barrett et al. 1951) was used to obtain pore size distribution curves, the pore volume and the mean pore size of the samples. The surface fractal dimension, D_s , was used to characterize surface roughness. The analysis of the gas sorption isotherm using a modified Frenkel–Halsey–Hill theory (Tang et al. 2003) allows the determination of surface fractal dimension from the slope (A) of the plot of $\ln(V)$ versus $\ln[\ln(P/P_0)]$, where V is the adsorbed volume of gas, and P and P_0 are the actual and the condensation gas pressure. When surface tension (or capillary condensation) effects are important, the relationship between A and D_s is $A = D_s - 3$. Capillary condensation is significant if $\delta = 3(1 + A) - 2 < 0$. The pressure range and hence the thickness range of the adsorbed layer being studied was only around monolayer ($n = 1-2$) coverage to ensure that the determination of D_s was reliable (Tang et al. 2003).

The degree of thermal anisotropy of the marbles was evaluated by performing a thermal expansion test with respect to specific orientations (X, Y, and Z), according to pre-established axes. The test was carried out following the methodology proposed by Koch and Siegesmund (2004) in a chamber which allows the simultaneous analysis of six samples. 10 cycles were performed: 3 in dry conditions and 7 under wet conditions. In order to simulate temperature changes similar to those observed in buildings, each cycle follows the same temperature sequence of 20–90°C and back down to 20°C again over 15 h in dry conditions, and 17 h in wet conditions. The heating rate was 1°/min to ensure the thermal equilibration of the specimens.

This technique allows us to calculate the thermal expansion coefficient (α):

$$\alpha = \frac{\Delta l}{l + \Delta T}$$

which expresses the relative change in length (l) or volume of the sample due to temperature changes (ΔT), as well as the thermal expansion ($\epsilon_{rs} = \Delta l_r/l_r$), which is the ratio of the change in length of the sample after cooling down to room temperature (Δl_r) to the original sample length (l_r). The residual strain (r) generated by the thermal expansion

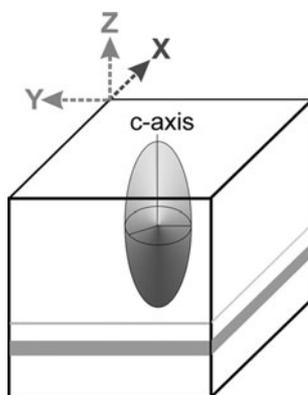


Fig. 1 Schematic representation of the marble samples with the reference axes positioned according to the foliation planes

can also be obtained using this test. This parameter is a measurement of the irreversible damage that takes place in the sample once it returns to its initial (environmental) temperature (Kessler 1919).

An ESEM equipped with a heating stage was used to observe the formation of new cracks and the widening or closure of pre-existing ones during the following thermal cycle: 20–45–90–20°C. The images were obtained on a FEI Quanta 400 ESEM, which operates at an accelerating voltage of 20 kV. During heating, the detector-sample distance was set to ~12 mm and the ESEM chamber pressure was set at ~2 Torr water vapour. This water vapour pressure is equivalent to that of environmental air at 20°C and 15% RH. Each sample was heated at an average heating rate of between 3 and 5°C/min. A constant temperature was maintained during image acquisition, after 15 min as equilibration time.

The stone pore system (pore volume, pore size distribution, surface area and fractal dimension) was characterized using WA, MIP and GS (Xie et al. 1996; Pérez Bernal and Bello López 2000, 2001). Surface area and fractal dimension are important as they frequently indicate the presence of surface rugosity due to chemical weathering (Ruiz-Agudo et al. 2008).

Results

Characterization of marbles

Although samples are quarried in the same area, OM analysis showed important differences in the petrography of the three varieties of marble we tested (Table 1). *White Macael*, a calcitic marble, has a granoblastic micro-fabric with polygonal shapes, a grain size between 0.1 and 3 mm and straight to slightly curved grain boundaries (Fig. 2a). Microcracks and open cleavage planes are

straight and intra-particular. The micro-fabric in *XY*-plane indicates a static recrystallization, in which grain boundaries become straighter and grains increase in size becoming hexagonal in shape (Luque et al. 2009). *Tranco Macael*, a white calcitic marble with a notable presence of irregular grey bands, shows a granoblastic micro-fabric with irregular shapes and grain sizes between 0.2 and 1 mm (up to 1.5 mm). Grain boundaries are mainly “interlobate”, although occasionally pseudo-linear unions were observed (Fig. 2b). *Yellow Macael* is a yellowish dolomitic marble which includes disperse calcite grains of residual origin and with preferred orientation and secondary calcite filling cracks and fractures. It shows a granoblastic micro-fabric with sizes of 0.05–0.8 mm for dolomite and 0.5–1 mm for calcite grains and it has interlobate grain boundaries. Fe-oxides, quartz, pyrite, muscovite and feldspars are also found as accessory minerals (Fig. 2c).

The main petrophysical properties of the quarried marbles are shown in Table 2. According to Weiss et al. (2002b), the propagation velocity of ultrasonic waves (V_p) within the stone matrix can determine the intrinsic and extrinsic properties of marbles, and therefore, the structural anisotropy of these crystalline materials, as well as the existence of microcracks when the V_p values are measured in dry and saturated conditions (Siegesmund et al. 1999, 2009). Taking into account the V_p values measured by Dandekar (1968) in a single calcite crystal ($V_{p_{max}} = 7,730$ m/s and $V_{p_{min}} = 5,710$ m/s) and a single dolomite crystal ($V_{p_{max}} = 8,450$ m/s and $V_{p_{min}} = 6,280$ m/s), we can see that all three marbles types always have lower values, but the same tendency of single calcite and dolomite crystals. Table 2 shows the dry and water-saturated values, and the anisotropy in the three cases.

This suggests that the three types of marble show some degree of textural preferential orientation, when the *c*-axis (minimum values in the three marbles) is parallel to the *z*-axis established in our coordinate system. Moreover, microcracks, whose existence was confirmed by comparing dry and water-saturated values, have certain directionality, perpendicular to the *c*-axis (maximum difference between $V_{p_{dry}}$ and $V_{p_{sat}}$).

The existence of pores (or fissures), of which there are generally very few, is confirmed by the porosity values obtained by water absorption, mercury intrusion porosimetry and gas adsorption tests in fresh marbles (Table 2).

D_f and D_s parameters are consistent with the fissure morphology and the degree of fissure surface roughness observed under OM. Therefore, we can affirm that WM has a fissure system with rectilinear trend morphology ($D_f = 2.77$) and high surface roughness ($D_s = 2.88$), YM has more irregular morphology fissures ($D_f = 2.79$) and low surface roughness ($D_s = 2.68$) and TM has

Table 1 Mineralogical and petrographic features of the three marbles we tested

	White Macael	Tranco Macael	Yellow Macael
Mineralogical composition (%)			
Cc	99 ± 1	98 ± 2	4 ± 1
Dol	–	–	95 ± 3
Others	1 ± 0.01	1 ± 0.01	1 ± 0.1
Grain size (mm)			
Cc	0.1–3	0.2–1.5	0.5–1
Dol	–	–	0.05–0.8
Others	≤0.01	≤0.01	≤0.01
Texture	Granoblastic	Granoblastic	Granoblastic-seriate

Cc calcite, Dol dolomite

Table 2 Petrophysical characterization of White Macael, Tranco Macael and Yellow Macael (fresh samples)

	White Macael				Tranco Macael				Yellow Macael			
	<i>x</i>	<i>y</i>	<i>z</i>	ΔM (%)	<i>x</i>	<i>y</i>	<i>z</i>	ΔM (%)	<i>x</i>	<i>y</i>	<i>z</i>	ΔM (%)
Ultrasound tests, <i>V_p</i> (m/s)												
Dry samples	5.885	5.756	5.058	13.10	6.210	5.678	5.387	9.37	6.597	6.573	5.165	21.56
Water-saturated samples	6.405	6.386	6.246	2.34	6.589	6.253	6.073	5.42	7.452	7.304	6.816	7.62
(a)												
Water-access porosity, Φ (vol.%)	0.41				0.35				0.94			
Real density by water absorption, ρ_{rock} (g/cm ³)	2.70				2.73				2.92			
(b)												
Porosity, <i>P</i> (%)	1.76				0.75				2.42			
Real density, ρ_{rock} (g/cm ³)	2.72				2.75				2.92			
Surface area, SA (m ² /g)	0.185				0.258				0.754			
Fractal dimension calculated using MIP data, <i>D_f</i>	2.77				2.87				2.79			
(c)												
Pore volume, P vol. (cm ³ /g)	0.00006				0.00021				0.00022			
Surface area, SA BET (m ² /g)	0.198				0.316				0.347			
Fractal dimension calculated using GS data, <i>D_s</i>	2.88				2.82				2.68			

Table 3 Thermal parameters of White Macael, Tranco Macael and Yellow Macael marbles

	White Macael				Tranco Macael				Yellow Macael			
	<i>X</i>	<i>Y</i>	<i>Z</i>	Δ (%)	<i>X</i>	<i>Y</i>	<i>Z</i>	Δ (%)	<i>X</i>	<i>Y</i>	<i>Z</i>	Δ (%)
α (10 ⁻⁶ K ⁻¹)	16.67	9.52	23.97	53.15	4.66	10.69	13.92	62.13	12.91	13.34	16.57	13.67
ϵ_{rs} (mm/m)	0.86	0.43	1.31	60.37	0.18	0.54	0.72	71.43	0.66	0.68	0.85	13.73
<i>r</i> (mm/m)	0.31	0.09	0.29	69.80	0.08	0.06	0.13	42.57	0.01	0.01	0.07	74.97
<i>r</i> * (mm/m)	0.6423	0.2789	0.7723	60.57	0.3229	0.4843	0.5101	35.05	0.1695	0.1222	0.4677	61.63

α thermal dilatation coefficient, ϵ_{rs} thermal expansion, *r* residual strain after first thermal dry cycle, *r** residual strain after ten thermal cycles (3 in dry conditions and 7 in wet conditions) (mm/m), Δ anisotropy determined in each marble for each parameter

interlobate fissures (*D_f* = 2.87) and high surface roughness (*D_s* = 2.82).

These values give us some idea of the pore structure at different scales; in particular, *D_s* can be considered as an index of the pore structure at the nanoscale, i.e. the rugosity of the pore surface.

Thermal expansion tests

Table 3 shows the thermal expansion coefficient (α , in 10⁻⁶ K⁻¹), thermal expansion (ϵ_{rs} , in mm/m) and residual strain (*r*, in mm/m) values obtained along the *X*, *Y* and *Z* perpendicular directions for each marble during the first thermal dry cycle (20–90–20°C), as well as the degree of anisotropy of the marbles. WM and YM samples show the highest α and ϵ_{rs} values. However, in the three marbles, the highest value for these two parameters is observed along

the *Z*-axis, which may indicate a preferred orientation of carbonates along this direction. Moreover, if we take into account the anisotropy values of each parameter ($\Delta\alpha$ and $\Delta\epsilon$) in the three marbles, we can see that the anisotropy in WM ($\Delta\alpha$ = 53.15%; $\Delta\epsilon$ = 60.37%) and TM ($\Delta\alpha$ = 62.13%; $\Delta\epsilon$ = 71.43%) marbles is much higher than in YM marble ($\Delta\alpha$ = 13.67%; $\Delta\epsilon$ = 13.73%), which indicates that calcite causes a stronger anisotropy than dolomite. These values only reflect the behaviour of the marbles during the first dry cycle and they tend to remain constant during the following two dry cycles (Fig. 3). However, when these cycles are performed in wet conditions, α and ϵ_{rs} values show a significant increase. This is mainly due to the effect of water and the pressure it exerts at high temperature (90°C), when it is retained in the grain boundaries of the marble samples (Winkler 1994). Finally, after 10 thermal cycles (3 dry cycles and 7 wet cycles) have

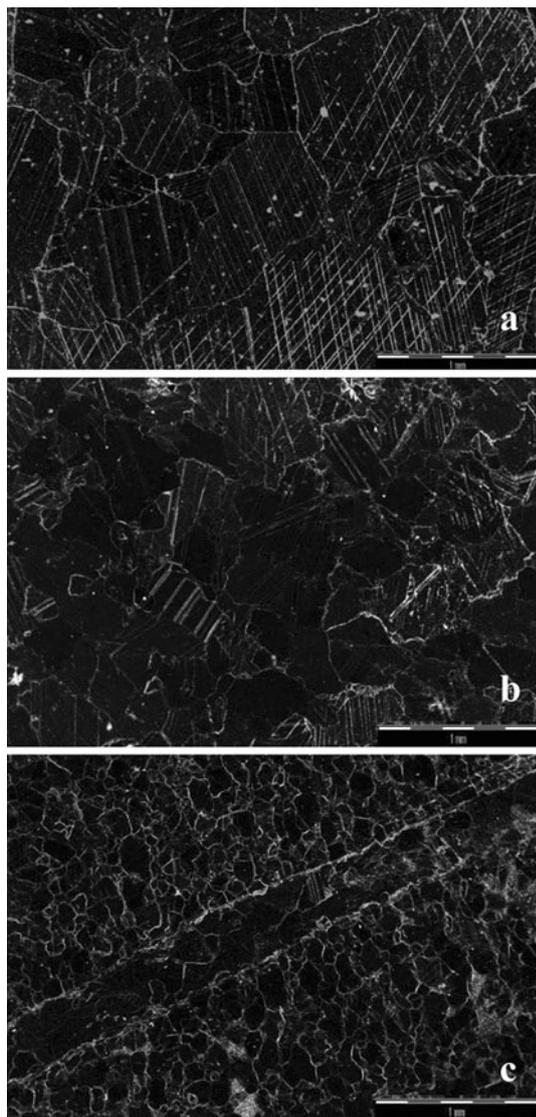


Fig. 2 Optical microscopy image of **a** White Macael, **b** Tranco Macael and **c** Yellow Macael marble micro-fabric

been carried out, the residual strain (r) is the main parameter that evaluates the damage induced in the three types of marble. Although r values are very different in the three marbles, all of them increase as the number of cycles increases. The increase follows this order: YM ($X = 0.01$ mm/m; $Y = 0.01$ mm/m; $Z = 0.07$ mm/m) < TM ($X = 0.08$ mm/m; $Y = 0.06$ mm/m; $Z = 0.13$ mm/m) < WM ($X = 0.31$ mm/m; $Y = 0.09$ mm/m; $Z = 0.29$ mm/m) after the three first dry cycles; YM ($X = 0.17$ mm/m; $Y = 0.12$ mm/m; $Z = 0.47$ mm/m) < TM ($X = 0.32$ mm/m; $Y = 0.48$ mm/m; $Z = 0.51$ mm/m) < WM ($X = 0.64$ mm/m; $Y = 0.28$ mm/m; $Z = 0.77$ mm/m) after the following seven wet cycles (Fig. 4).

To quantify the damage induced by the thermal expansion test in each marble, the main petrophysical properties (compactness and porosity) were measured again in marble

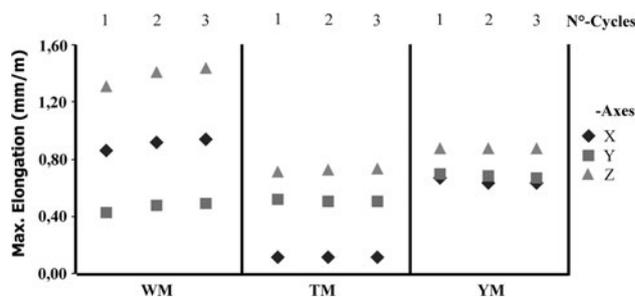


Fig. 3 Maximum elongation of marbles heated up to 90°C during the first three consecutive dry cycles along the three perpendicular directions (X, Y and Z). WM White Macael, TM Tranco Macael, YM Yellow Macael

core samples. The new values are shown in Table 4. The decrease in V_p values was higher in WM marble (between 37 and 55%) compared to YM (between 29 and 45%) and TM (between 19 and 25%), and this may be related to the damage induced by thermal changes, leading to an important loss of compactness (Köhler 1991; Siegesmund et al. 2000; Weiss et al. 2002a). By the end of the tests, porosity had increased in all three types of marble. The pore size distribution had also changed, as was confirmed by the values for fractal dimension, D_f and D_s .

Although an increase in porosity was observed in all three marble types, they each underwent different changes in pore size distribution. Figure 5 shows the pore size distribution of the samples before and after thermal expansion tests. The number of pores of less than 1 μm increased in TM and YM marbles; however, WM marble experienced a substantial increase in the number of pores of around 1 μm and above 30 μm , with no significant change in the pore volume below 1 μm . This coincides with the observed magnitude of D_s for the three marbles. The main changes in the WM pore system occur in pores of >1 μm , which cannot be quantified by GS; and this is why the D_s value remains relatively unchanged compared to that for the fresh sample ($\Delta D_s = 1.4\%$). On the contrary, TM and YM samples show significant modifications in the pore system below 1 μm , which is reflected by a higher relative decrease of the fractal dimension determined using GS (ΔD_s is 5.3 and 4.5% for TM and YM, respectively).

Hot-stage ESEM

The use of hot-stage ESEM allowed a direct observation of the evolution of the marble microcracks system during thermal cycles.

ESEM images were obtained using the same temperature range used in the thermal expansion test (from 20°C to 45, 90 and again to 20°C). At 20°C (Fig. 6a), no modifications were observed, but when the temperature rose to 45°C the samples started to suffer textural modifications,

Table 4 Petrophysical characterization of White Macael, Tranco Macael and Yellow Macael after the thermal expansion tests

	White Maacel				Tranco Macael				Yellow Macael			
	x	y	z	ΔM (%)	x	y	z	ΔM (%)	x	y	z	ΔM (%)
Ultrasound test, V_p (m/s)												
Dry samples	2.647	3.625	2.794	17.53	5.010	4.550	4.057	15.13	4.714	4.567	2.866	38.24
Water-saturated samples	5.985	6.214	5.964	2.22	6.148	6.023	5.577	8.36	6.824	6.965	6.367	7.65
Difference between fresh and altered dry samples (%)	55	37	45	26	19	20	25	13	29	31	45	24
(a)												
Water-access porosity, Φ (vol.%)	0.67				0.48				0.92			
Real density by water absorption, ρ_{rock} (g/cm ³)	2.71				2.74				2.93			
(b)												
Porosity, P (%)	6.63				1.21				2.91			
Real density, ρ_{rock} (g/cm ³)	2.72				2.70				2.92			
Surface area, SA (m ² /g)	1.342				0.573				0.449			
Fractal dimension calculated using MIP data, D_f	2.69				2.92				2.94			
(c)												
Pore volume, P vol. (cm ³ /g)	0.00005				0.000111				0.00020			
Surface area, SA BET (m ² /g)	0.116				0.143				0.205			
Fractal dimension calculated using GS data, D_s	2.84				2.67				2.56			

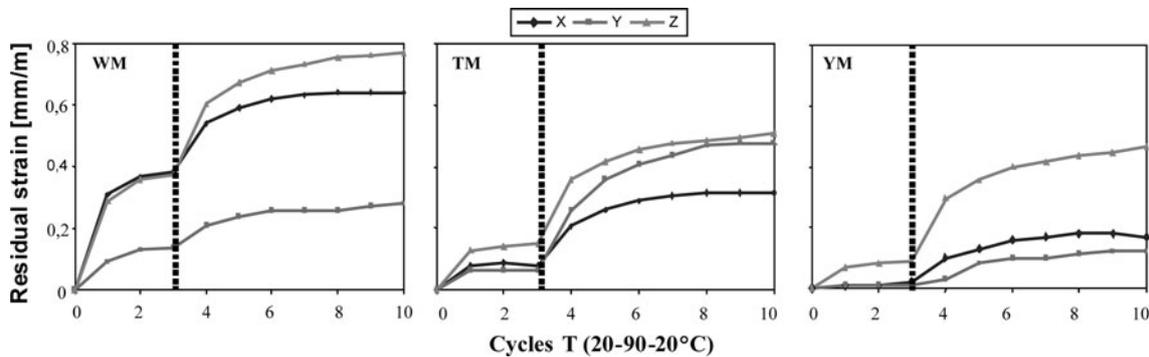


Fig. 4 Residual strain versus number of cycles for White Macael (WM), Tranco Macael (TM) and Yellow Macael (YM) marbles during thermal expansion tests (3 dry cycles and 7 wet cycles). The dotted line divides dry (left) from wet (right) cycles

which were further enhanced when the temperature reached 90°C. Nevertheless, although grain boundaries in the three marbles were observed to seal when the temperature was reduced back to 20°C, none of them returned to their initial state. In the case of the WM marble, slight textural changes were detected at 45°C (Fig. 6b); at this temperature, the space between the calcite grains began to widen. This change was better observed when the temperature was increased to 90°C (Fig. 6c), and microcracks that were just a few microns wide (~1 μm) but over 50 μm in length appeared. When the marble returned to its starting temperature (20°C), the separation between the crystals decreased (~0.5 μm) but the length remained the same, allowing connectivity between microcracks

(Fig. 6d). The behaviour of TM marble during the thermal cycle in the ESEM chamber was considerably different. Slight changes were detected in the marble crack and fissure system when the temperature rose to 90°C; at the end of the first thermal cycle, when the marble went back to 20°C, cracks and fissures had sealed and were almost invisible (Fig. 7a–d) and connection along the grain boundaries was lost. Finally, in spite of the different mineralogical composition of YM marble, significant alterations also occurred in its fissure system when samples were subjected to temperature fluctuations. This marble behaved in the opposite manner to the TM marble, as crack opening reached a maximum when the sample temperature fell back to 20°C after reaching 90°C. At this temperature (20°C),

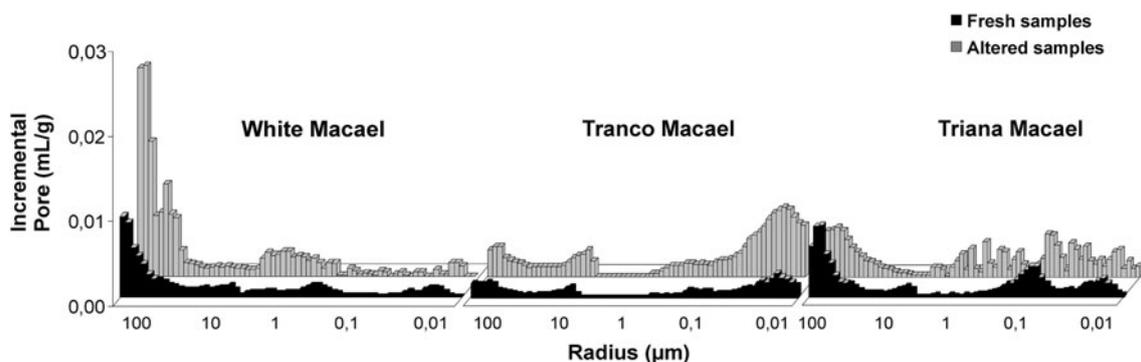
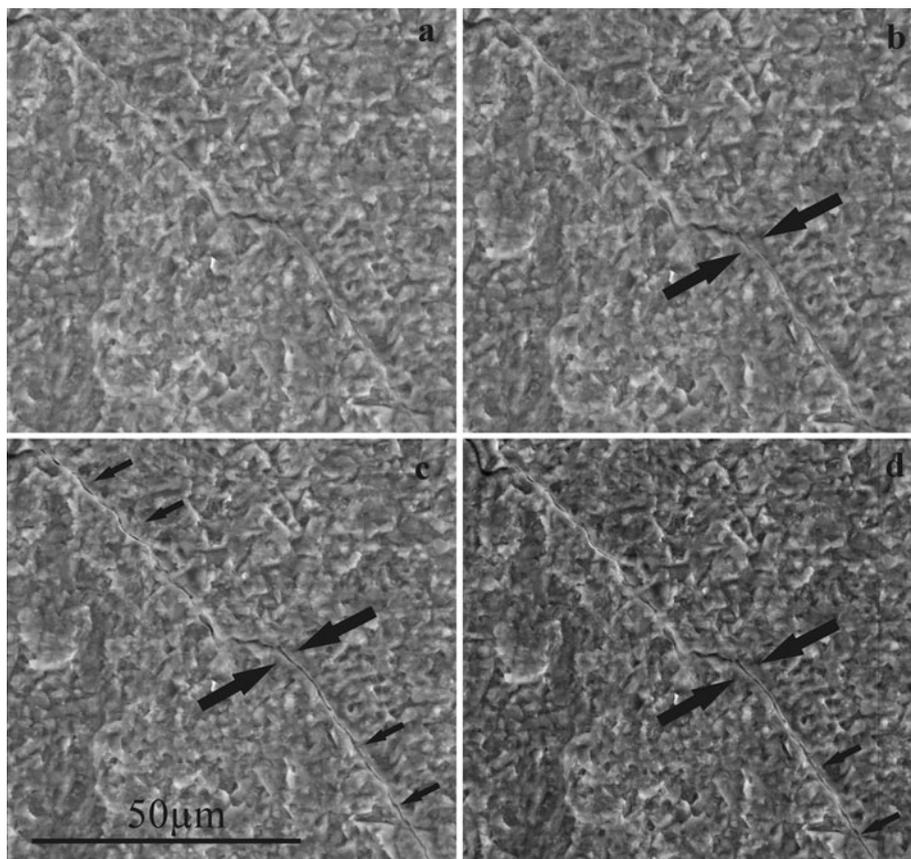


Fig. 5 Pore size distribution plots for the three marbles tested, in fresh and altered samples, after the thermal expansion tests

Fig. 6 ESEM images of White Macael marble surfaces during thermal cycles in the microscope chamber. Cracks are observed to widen as temperature is increased (a 20°C, b 45°C, c 90°C, d 20°C), and are still visible once the sample returns to 20°C (d). *Black arrows* indicate the position of microcracks



the development of microcracks was evident (Fig. 8a–d). These cracks were large ($\sim 2 \mu\text{m} \times 10 \mu\text{m}$), but there was less connection between the grains than with WM.

Discussion and conclusions

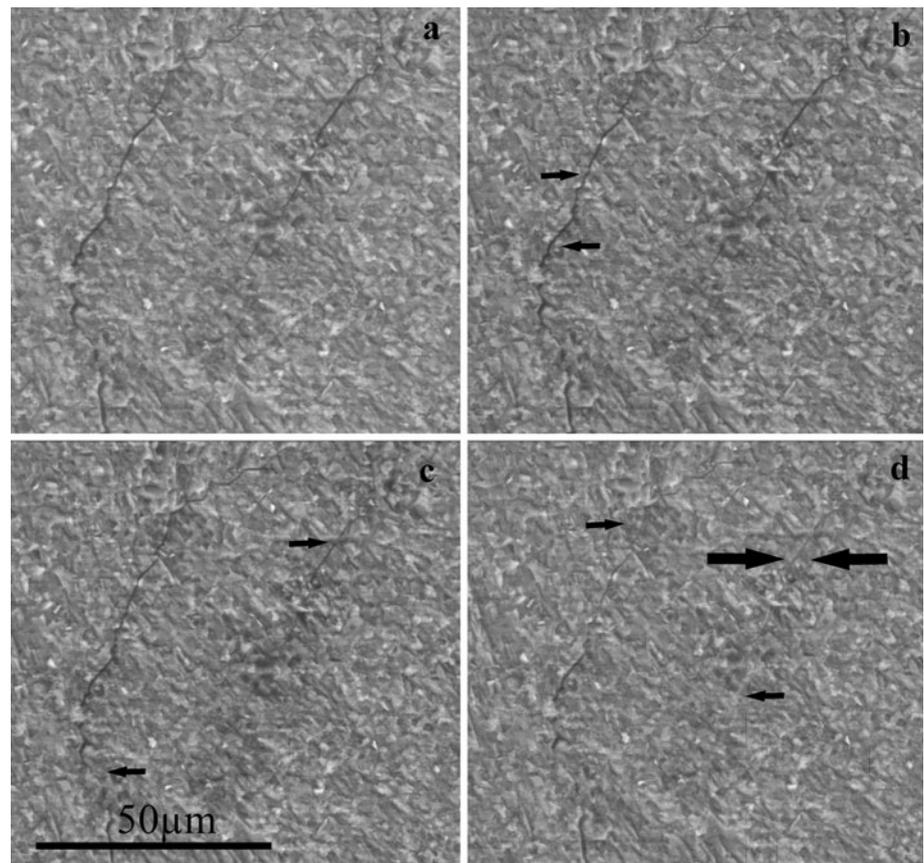
The results of our research have shown that numerous factors contribute to marble weathering due to thermal changes. All of these results indicate that marble mineralogical composition, fabric, grain size and shape, and the

type of union between crystals are the main factors influencing marble behaviour towards thermal changes.

Four aspects of the hot-stage ESEM test should be considered. The first two are based on the technique we have used; the other two depend on the finite element models applied to the expansion and development of microcracks in marbles with the increase of temperature (Weiss et al. 2002a, 2003).

1. This test confirms that the main decay agent in marble is thermal change, due to the anisotropic expansion of

Fig. 7 ESEM images of Tranco Macael marble surfaces during thermal cycles in the microscope chamber. Slight changes in the crack system are observed during the temperature rise (**a** 20°C, **b** 45°C, **c** 90°C, **d** 20°C); however, when the sample returns to 20°C, the fractures seal up (**d**). *Black arrows* indicate the position of microcracks



- calcite and dolomite crystals. Thermal expansion harms calcite marbles more than dolomite marbles and this effect is even more dangerous if the marbles have straight grain boundaries.
2. The ESEM technique allows us to view directly the formation and propagation of microcracks generated by thermal stress in marbles, and, thus gain a better knowledge of the kinematics displayed by the crystals and the grain boundaries during heating.
 3. From the images obtained during the thermal test in all marbles, the greatest expansion and the largest separation between grain boundaries occur at the highest temperature selected in this work (90°C). The microcracks are intergranular and/or transgranular.
 4. It is important to bear in mind that, once microcracks have developed, the elastic energy is mitigated and the largest concentration of residual elastic energy moves toward the boundaries between the grains. When the marble returns to its initial temperature at the end of a heating cycle (20°C), most of the edges of the carbonate grains along the xz -plane are brighter (see Figs. 6, 7, 8), which may indicate a higher concentration of electrical charge produced in this area by increased residual energy.

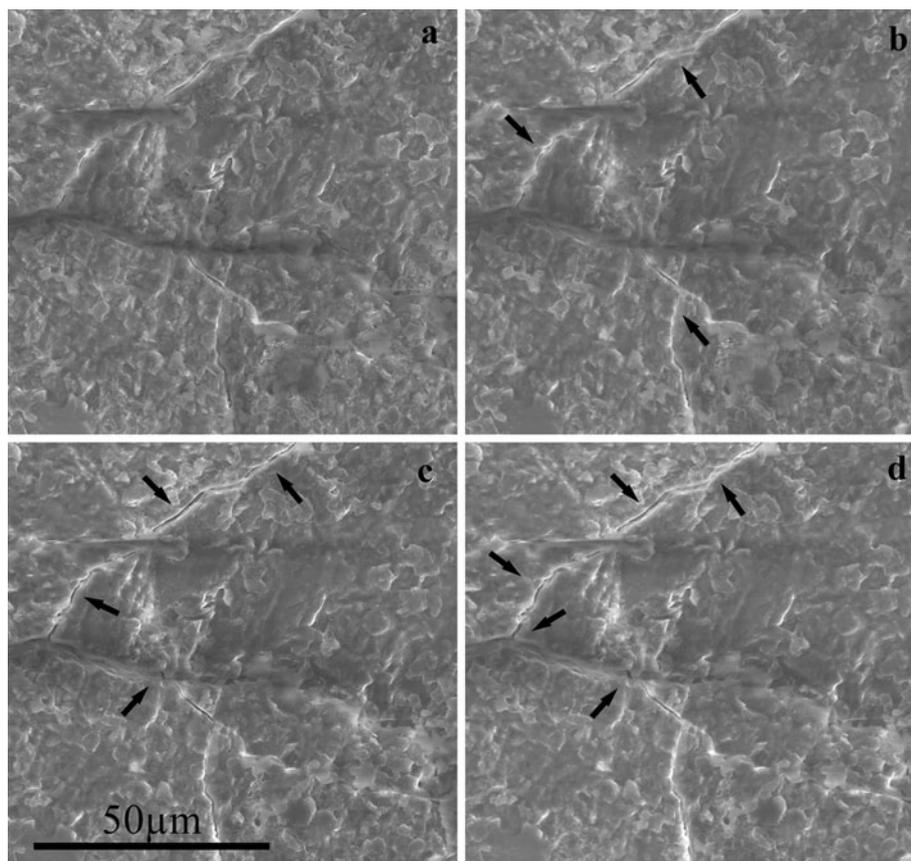
5. The development of microcracks obtained with this experiment is consistent with the porosity observed using MIP. In the case of WM, the microcracks are bigger than in TM and YM. This justifies our MIP results for this marble, which showed an excessive pore volume (over 6%) and a range of pores of over 10 μm. We can, therefore, also conclude that a large grain size with straight grain boundaries helps the formation of microcracks of great length and connectivity.

These four aspects show that the hot-stage ESEM test is an effective technique for directly observing the different mechanisms of expansion–contraction and the distribution of microcracks generated during the thermal change in different types of marble.

From the results of the thermal expansion tests and the in situ observations during hot-stage ESEM simulation, it is clear that the three selected marbles, regardless of their mineralogy, fabric or texture, undergo significant changes in their crack and fissure systems.

If we compare the petrographic properties of fresh and weathered samples, it can be inferred that well-developed crystal shapes, larger grain size and linear grain

Fig. 8 ESEM images of Yellow Macael marble surfaces during thermal cycles in the microscope chamber. Widening of cracks is observed as the temperature (**a** 20°C, **b** 45°C, **c** 90°C, **d** 20°C) is increased, and is still visible once the sample returns to 20°C (**d**). *Black arrows* indicate the position of microcracks



boundaries are the main properties responsible for the dramatic effects of environmental thermal oscillations on the pore system of the marbles and, as a consequence, in their potential susceptibility to weathering. In the case of the WM marble, its strong textural anisotropy and high degree of thermal expansion are the main parameters that determine its response to thermal changes. Its bigger crystal size (compared to TM and YM samples) and its simple, almost linear grain boundaries may result in a high degree of thermal expansion and the development of microcracks. As thermal expansion is a linear property and the induced elongation is going to be proportional to the initial length of the axes under consideration, it seems reasonable to assume that the highest elongation is going to take place in the marble with the biggest grain size (WM) and, vice versa, the lowest elongation will occur in marbles with smaller grain sizes (TM and YM). This may result in higher impact energies when bigger crystals interact than when smaller grains do. On the other hand, as has already been mentioned, the type of grain boundaries is an important factor which determines the behaviour of marbles during thermal tests. Simple grain boundaries indicate lower binding energy between them and interlobate-type unions reflect higher binding energy

between grains; thus, crystal separation will occur more easily in WM marble than in TM and YM marbles, which show tortuous boundaries and a higher binding energy. This is important when considering the results of the study of the porous system by MIP and GS, as these tests help to predict the behaviour of marbles that are thermally altered when they come into contact with soluble salts or other contaminant agents. The most pronounced modification of the stone porous system after the thermal expansion tests [in terms of porosity and pore size distribution, as well as other parameters such as compactness (inferred from the value of the propagation velocity of ultrasound waves), surface area or fractal dimension] was observed for WM marble. These changes can be explained by the formation of new linear fractures ($\sim 1 \mu\text{m}$ in size) or the widening of pre-existing ones ($\sim 10\text{--}100 \mu\text{m}$). As explained earlier, even though these openings are large, they are consistent with those produced (during a single cycle) in the hot-stage attached to the ESEM. The opening of new linear fractures exposes new, flat surfaces that result in lower fractal dimension compared to fresh samples. In general, these modifications may enhance the weathering action of dissolved contaminants such as soluble salts or sulphuric acid,

mainly due to both increased accessibility of such pollutants to the stone matrix and the increase in the volume of material affected by decay agents.

Another interesting aspect is that the marbles we studied exhibit different mechanisms of grain rearrangement when they return to 20°C after a thermal cycle. ESEM image sequences confirm such differences. Whereas in the case of TM marble calcite grains reorganize themselves resulting in the closure of cracks, in WM and YM marbles the cracks that open or widen during thermal cycles remain visible after the test has finished. Differences in crystal shape and size, and overall, grain size distribution may explain the mechanisms observed in each marble. Equidimensional and homogeneously sized crystals (such as those observed in WM and YM samples) cannot easily rearrange, which means that cracks remain open. Non-equidimensional crystals with a polydisperse size distribution can be reorganized in a more compact way, thus resulting in the closure of cracks and fissures. This may also help to interpret the residual strain values, which are higher in the case of TM marble and the changes in the rate of ultrasound wave propagation and porosity after thermal tests, both of which indicate that TM samples show the smallest degree of alteration when subjected to thermal oscillations. We can, therefore, deduce that in TM marble a temperature rise results in length changes, but once the temperature falls back to its original level, grain reorganization leads to crack closing, which is in turn reflected in the small change in porosity and pore size distribution.

We are aware that the duration of the test is limited (10 cycles in total) and that the test does not exactly reproduce the real weathering process that occurs when a material is exposed to temperature changes for decades or centuries. However, it is likely that the structural modifications will be more pronounced as the number of cycles is increased. This work offers an accurate representation of the physical processes taking place during exposure to environmental temperature oscillations, and also allows us to compare different materials in terms of their response to thermal stress. The results of this work may contribute to a better understanding of the processes that cause the weathering of marbles used as building or ornamental materials. In particular, the environmental temperature oscillations that generally affect marbles result in changes in the structure of the pore system (i.e. a first stage of decay) of the stones that enhances or facilitates the potential action of other contaminant agents.

Acknowledgments This research was financed by Research Project FQM 1635, the Integrated Action HA 2007-0012, the European Commission VIth Framework Program (Contract no. SSP1-CT-2003-501571) and Research Group RNM-179 (Junta de Andalucía, Spain). We thank I. Sanchez-Almazo (CEAMA, Junta de Andalucía-Universidad de Granada) for her assistance with ESEM analysis.

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